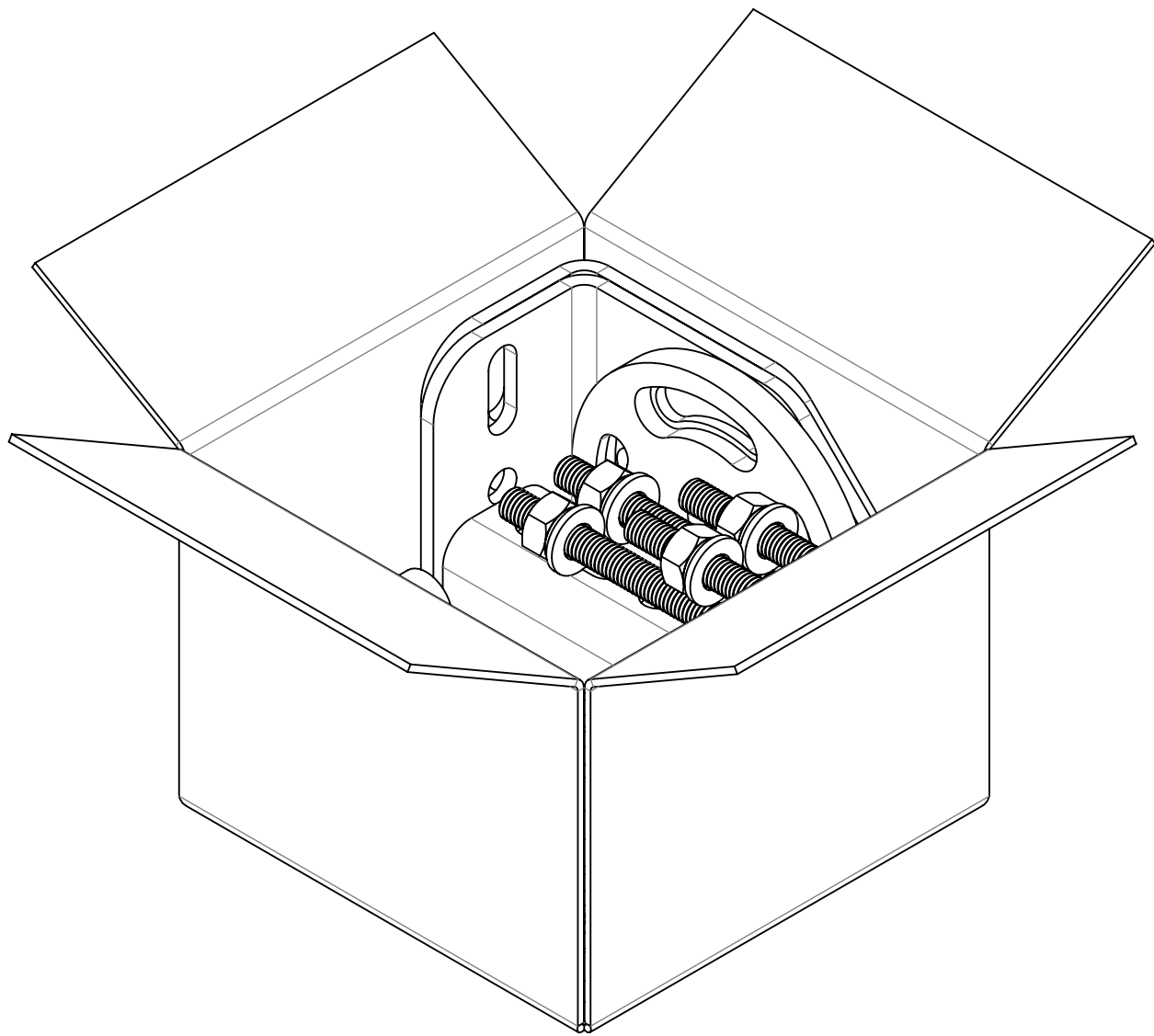
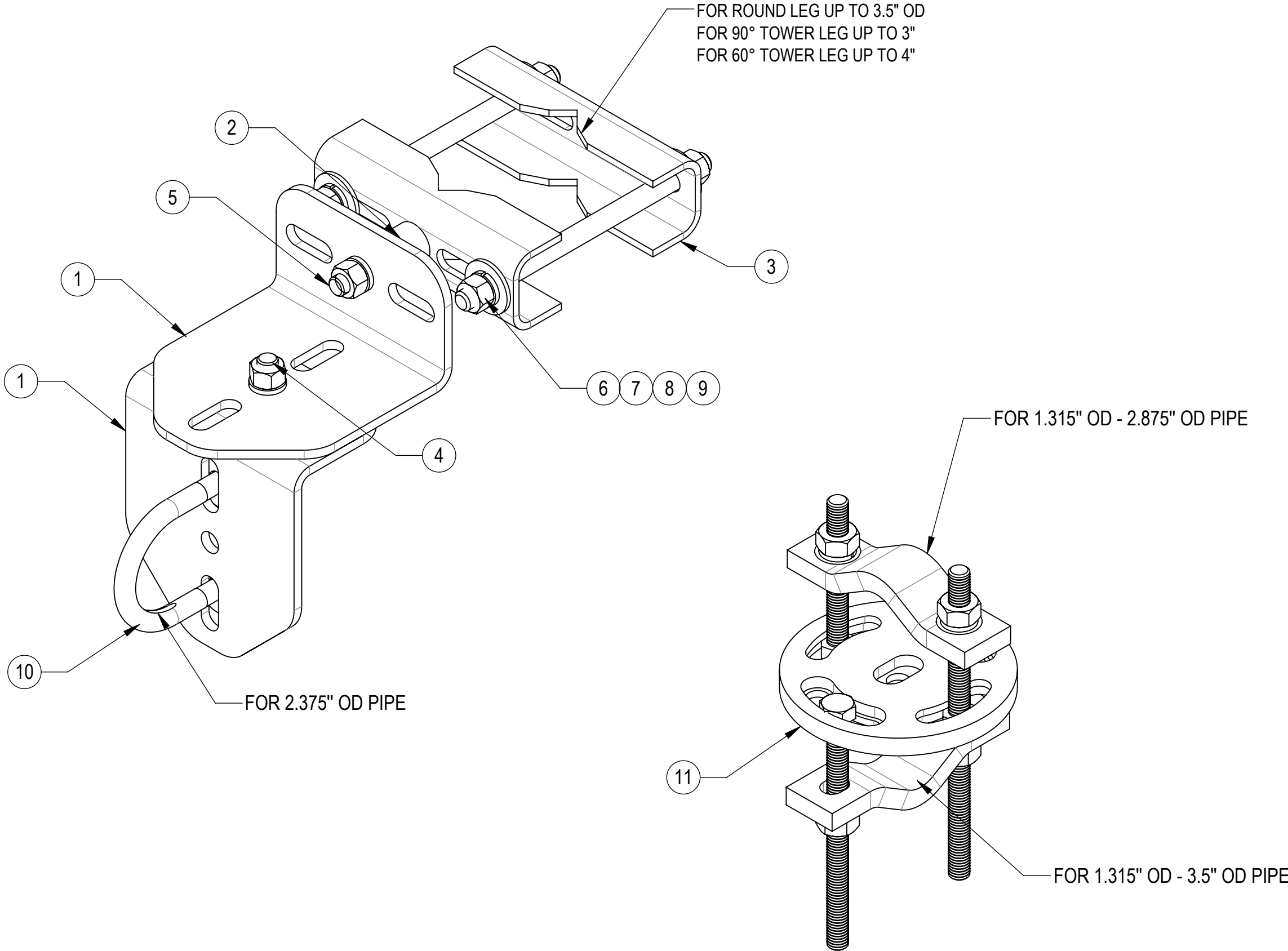


- 4
- 3
- 2
- 1
- 1.0 GENERAL NOTES
- 1.1 ALL METRIC DIMENSIONS ARE IN BRACKETS [X. X]
- 1.2 FOR PATENT INFO: <https://www.adwpat.com>
- 2.0 DESIGN NOTES
- 3.0 MANUFACTURING/SPECIAL REQUIREMENTS
- 3.1 TIGHTEN ALL BOLTS 3/8" OR LARGER SECURING FLAT PLATES SNUG TIGHT.
- TIGHTEN ALL U-BOLTS/THREADED RODS SNUG TIGHT, WITH ATTENTION TO LEAVE EQUAL DISTANCE AND EQUAL FORCE ON EACH LEG OF U-BOLT/THREADED ROD.
- 3.2 SNUG TIGHT IS DEFINED AS THE CONDITION OBTAINED WITH A FEW IMPACTS OF AN IMPACT WRENCH OR THE FULL EFFORT OF AN INSTALLER USING AN ORDINARY SPUD WRENCH TO BRING THE CONNECTED LAYERS (PLIES) OF STEEL INTO FULL CONTACT.
- 3.3 FOR BOLTS IN A PATTERN, TIGHTEN IN A CRISS-CROSS OR STAR SEQUENCE, INCREASING TORQUE IN GRADUAL STEPS UNTIL SNUG TIGHT.
- 4.0 TEST
- 5.0 PACKAGING
- 5.1 PACKAGING SHALL MEET ANDREW REQUIREMENTS PER DOCUMENT IS-PL-3005
- 5.2 PRINTED DOCUMENT TO BE PLACED INSIDE POLYBAG AND THEN IN SHIPPING CONTAINER
- 5.3 EXTRA HARDWARE MAY BE SUPPLIED, BAGGED AND SHIPPED

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	AW 18AUG04	CADDBASE
B	UPDATED TIE BACK SA-B SERIES TO HAVE DOUBLE U-BOLTS	YH1102 30JAN23	XK1001 40161891CMO
C	CHG SAB02-00 TO XAU01; CHG QTY GUB-4240 TO 1 EA.	RY1002 21SEP23	XK1001 40179758CMO
D	ADDED PIPE/TUBE RANGE	NSUN 10APR26	BA1025 50107913AMO



PACKAGING VIEW

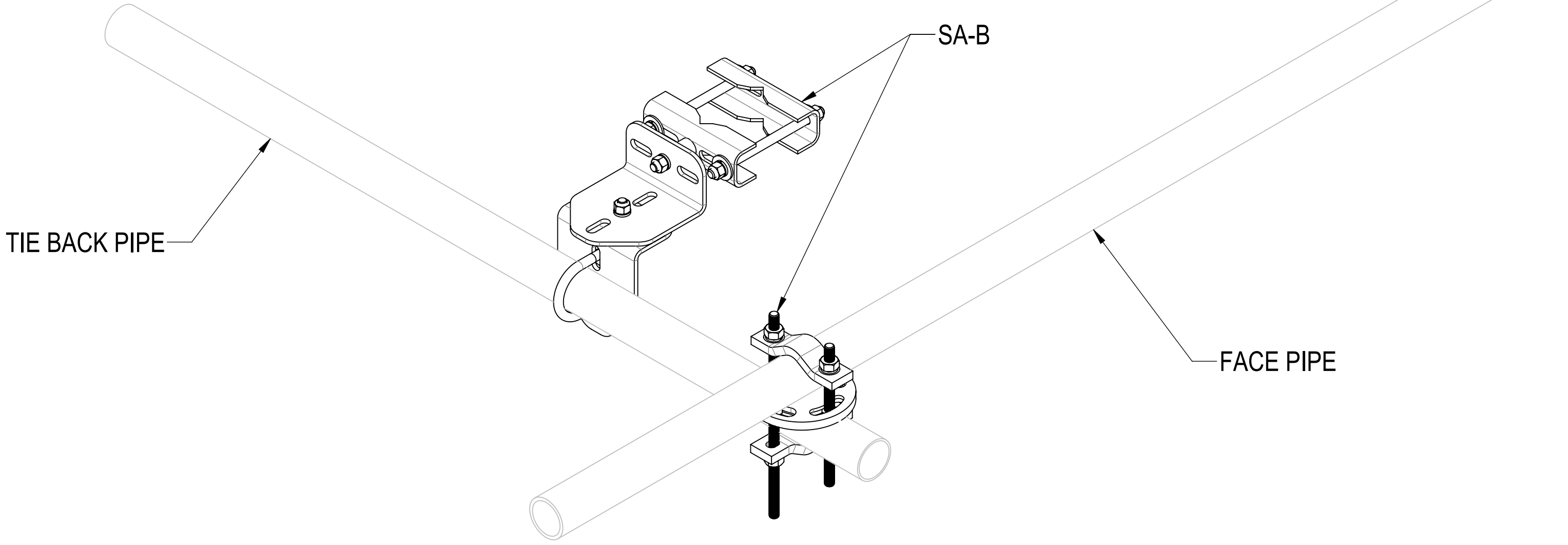
COMPONENT PART NUMBERS PROVIDED FOR ASSEMBLY PURPOSES;
INDIVIDUAL COMPONENTS MAY BE SHIPPED AS PARTS WITHIN AN INCLUDED KIT.

ITEM	PART NO.	DESCRIPTION	QTY.	WEIGHT	NOTE NO.
1	XAU01	ANGLE, CROSSOVER, 1.9-3.5" X 1.9-3.5" OD	2	2.98 LBS	
2	OS15034	3/4" X 1-1/2" OFFSET COLLAR	1	0.14 LBS	
3	SAB01	FORMED CLAMP	2	1.35 LBS	
4	GB-04125	1/2" X 1-1/4" GALV BOLT KIT	1	0.12 LBS	
5	GB-04265	1/2" X 2-3/4" GALV BOLT KIT	1	0.20 LBS	
6	GN-04	1/2" GALV HEX NUT	4	0.04 LBS	
7	GWL-04	1/2" GALV LOCK WASHER	4	0.01 LBS	
8	GWF-04	1/2" GALV FLAT WASHER	4	0.04 LBS	
9	MT-379-8	1/2" X 8" GALV THREADED ROD	2	0.44 LBS	
10	GUB-4240	1/2" X 2-1/2" X 4" GALV U-BOLT	1	0.56 LBS	
11	XP-R	CROSSOVER PLATE, ROUND, UP TO 3.5" OD	1	6.20 LBS	

DENSITY	MASS	17.45	lbs/in³
VOLUME	62.20		lbs
SURFACE AREA	607.42		in³
HEIGHT	6.3"		in²
LENGTH	8.3"		
WIDTH	8.3"		

ANDREW® an Amphenol company											
TOLERANCES						SAP MATERIAL MASTER					
1 PLACE .X[X] ± 0.06[2.0]			3 PLACE .XXX[X] ± 0.010[0.3]			SA-B					
2 PLACE .XX[X] ± 0.03[0.8]			ANGLES ± 2°								
FINISH					MATERIAL						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES INTERPRET PER ANSI Y 14.5M-1994		NAME		DATE		STIFF ARM MOUNT KIT					
	CE	AW		18AUG04							
	RW	NSUN		04/19/2026							
											
	AD	YMENG		04/19/2026							
	RE	YMENG		04/27/2026							
	ECN 50107913AMO					SCALE 1:1		DOCUMENT NO. SA-B			
	SIZE C	Auth Group		INSL		MODEL			DRAWING		
			VERSION 01	STATUS RE	REVISION B	VERSION 03	STATUS RE	REVISION D			

Confidential



ATTACH PIPES VIEW



TITLE				
STIFF ARM MOUNT KIT				
SIZE	SCALE	DOCUMENT NO.		
C	1:12	SA-B		
 		DRAWING		
		VERSION	STATUS	REVISION
		03	RE	D
SHEET				2 OF 2

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